

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

AMCO 4453-A

(128)

GENERAL CHARACTERISTICS AND USES

Amco 4453-A is a mildly active specifically formulated for joining pewter and tin based metals. It contains thickening agent for precise spotting of flux. The flux residue is easily rinsed off with water.

PHYSICAL DATA

- ◆ Water-clear, viscous solution.
- ◆ Specific Gravity: 1.23 @ 72 °F
- ◆ Weight per gallon: 10.25 lbs/gal
- ◆ Boiling Point 316°F
- ◆ pH 0.15
- ◆ Shelf Life At least two year in the unopened container kept indoors.

APPLICATION

- ◆ Best results obtained with tin-bismuth solder.
- ◆ Provide excellent wetting properties necessary for good solder joints.

RESIDUE

- ◆ Clear viscous fluid, which is easily removed with water.

PACKAGING

- ◆ 55 gallon non returnable drum
- ◆ 5 gallon plastic jug.