

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 4570

(163)

GENERAL CHARACTERISTICS AND USES

Amco 4570 is a smooth homogenous solder in paste form. It is formulated as a single component flux and solder which allows the product to clean metal surface and leave a tin-lead alloy metal coating as it is heated. The product can be used on cold rolled steel and copper based metals. Contains a zinc chloride base with 40 Sn/60 Pb powdered alloy.

PHYSICAL DATA

- Smooth uniform gray paste
- Contains 80 % metal
- Alloy: 40/60 Tin/Lead
- Shelf Life: at least 1 year in unopened container .
- Specific Gravity: 4.81 @ 68° F

APPLICATION

- Operating range: 450 to 460° F
- Can be applied manually with a brush

RESIDUE

- Residue may be easily removed with a damp cloth.

PACKAGING

- 1 lb plastic jar

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