

**FORCE  
INDUSTRIES  
DIVISION**

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**PRODUCT INFORMATION**

**AMCO 2719**

(178)

**GENERAL CHARACTERISTICS & USES:**

*AMCO 2719* is designed for high temperature solder application. It contains 50% active solids. Used on all common metals except aluminum. Contains Zinc Chloride.

**PHYSICAL DATA**

Appearance	Red clear liquid with no characteristic odor.
Specific gravity	1.55 @ 78 °F
Solvent	Water
Shelf Life	At least one year in the unopened and undamaged container and stored at room temperature.

**APPLICATION.**

Effective soldering range 600 - 800 °F  
Good wetting properties

**RESIDUE.**

The residue is corrosive but easily removed by warm water.

**STORAGE AND HANDLING.**

The flux container should be kept sealed until used and when not in use. Store in a cool and dry place.

**PACKAGING**

55 gallon non-returnable drums  
Smaller sizes upon request.

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