

**FORCE  
INDUSTRIES  
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

---

## **PRODUCT INFORMATION**

### **AMCO 2805 – Soldering paste**

#### **GENERAL CHARACTERISTIC AND USES**

**AMCO 2805** is a single component flux and solder formulation consisting of zinc chloride based flux and 50/50 tin-lead powdered alloy. It is excellent for joining copper based tubes and fittings. It may also be used for tinning and joining ferrous metals such as cold rolled steel.

#### **PHYSICAL DATA**

- Smooth, uniform gray paste
- Specific gravity: 4.22 @ 70 F
- Contains 40% metal
- Shelf Life: At least 1 year

#### **APPLICATION**

- Operating range 410-420 F

#### **RESIDUE**

- Residue may be easily removed with a damp cloth
- Use a brush to apply the material on the work surface.

#### **PACKAGING**

- 1 lb plastic jars.

While we believe all information presented herein is accurate and reliable, the data are not to be taken as a guarantee or representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation, and verification.