

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

AMCO 427

(224)

General Characteristics and Uses

Amco 427 is a fine powder flux for cast iron welding, producing dense ductile welds free of porosity.

Physical Data

- White powder
- Specific gravity: 2.17 @ 70°F
- Shelf life: 1 year in unopened container

Application

- Cast iron welding

Residue

- Can be removed with warm water

Packaging

- 1 lb. can
- 50 lb. non-returnable fiber drums