

**FORCE  
INDUSTRIES  
DIVISION**

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## **PRODUCT INFORMATION**

### **AMCO 3440**

(233)

#### **GENERAL CHARACTERISTIC AND USES**

*Amco 3440* is a single component flux and solder formulation consisting of zinc chloride based flux and 40/60 tin-lead powdered alloy. It is excellent for joining copper based tubes and fittings. It may also be used for tinning and joining ferrous metals such as cold rolled steel.

#### **PHYSICAL DATA**

- Smooth, uniform gray paste
- Specific gravity: 1.9-2.1 @ 70 F
- Contains 20% metal
- Shelf Life: At least 1 year

#### **APPLICATION**

- Operating range 440-460 F

#### **RESIDUE**

- Residue may be easily removed with a damp cloth
- Use a brush to apply the material on the work surface.

#### **PACKAGING**

- 1 lb plastic jars.

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