

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 3523

(236)

General Characteristics And Uses

AMCO 3523 is a rosin base flux dispersed in an alcohol solvent. Primarily formulated for use on most brass, bronze, copper, nickel, gold and tin.

Physical Data

- General description: Opaque to clear straw colored solution
- Specific Gravity: 0.853 @ 62 °F
- Weight per gallon: 7.10 lbs
- Flash point: 56 °F TCC
- Boiling point: 174 °F
- Shelf life: 1 year in unopened container stored at room temperature

Application

- Normally used with most common tin-lead alloys.
- Best results obtained when used in the temperature range between 360 and 500 °F.

Residue

- Should be removed with a vapor degreaser or chlorinated solvent.

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