

**FORCE  
INDUSTRIES  
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

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## **PRODUCT INFORMATION**

### **AMCO 4015 Blue**

#### **GENERAL CHARACTERISTIC AND USES**

AMCO 4015 Blue is a brazing flux for aluminum and aluminum alloys at temperatures of 1050°F and above. It is designed specifically for torch and furnace brazing operations and conforms to AMS 3412.

#### **PHYSICAL DATA**

- < Appearance: Light blue powder
- < Specific gravity: 2.15
- < Store in protective packaging due to the hygroscopic property of the flux.  
**Warning: Properly seal container immediately after use.**
- < Shelf Life One year in unopened and undamaged original container stored indoors and at room temperature.

#### **APPLICATION**

- < Mix with water in 3 to 2 ratio. Adjust final ratio to suit process. Wetting agent may be added if desired
- < Compatible with all filler metals of the BAlSi series.

#### **RESIDUES**

- < Residues consist of soluble chloride salts readily removed by water. Hot water or acidified rinse followed by clean cold water will improve residue removal.

#### **PACKAGING**

- < 35 pound bags  
4 oz., 8 oz., and 1 lb. jars

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