

**FORCE  
INDUSTRIES  
DIVISION**

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## **PRODUCT INFORMATION**

### **AMCO 404**

(336)

#### **General Characteristics and Uses**

*AMCO 404* is a brazing flux for aluminum and aluminum alloys at temperatures of 1050 °F and above. It is designed specifically for torch and furnace brazing operations.

#### **Physical Data**

- General description: White powder
- Specific Gravity: 2.15
- Should be mixed with approximately 5% by weight water before application
- Stored in protective packaging due to the hygroscopic property of the flux

#### **Application**

- Compatible with all filler metals of the BAISi Series

#### **Residue**

- Immerse the part in boiling water
- Wash with mixture of 5 gallon 39.5° Bé nitric acid and 5 gallons water for 10 minutes
- Rinse in cold water and dry

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