

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 4015 Green

GENERAL CHARACTERISTIC AND USES

AMCO 4015 Green is a brazing flux for aluminum and aluminum alloys at temperatures of 1050°F and above. It is designed specifically for torch and furnace brazing operations and conforms to AMS 3412.

PHYSICAL DATA

- < Appearance: White powder
- < Specific gravity: 2.15
- < Store in protective packaging due to the hygroscopic property of the flux.
Warning: Properly seal container immediately after use.
- < Shelf Life One year in unopened and undamaged original container stored indoors and at room temperature.

APPLICATION

- < Mix with water in 3 to 2 ratio. Adjust final ratio to suit process. Wetting agent may be added if desired
- < Compatible with all filler metals of the BAlSi series.

RESIDUES

- < Residues consist of soluble chloride salts readily removed by water. Hot water or acidified rinse followed by clean cold water will improve residue removal.

PACKAGING

- < 35 pound bags.
4 oz., 8 oz., and 1 lb. jars

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