

# FORCE INDUSTRIES DIVISION

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## PRODUCT INFORMATION

### ALPHA 200L

#### GENERAL CHARACTERISTICS AND USES.

**ALPHA 200L** is a clear general purpose soldering flux for use with all common metals except aluminum. It is a specially formulated mixture of inorganic salts in water, with approximately 40-50% active ingredients. Conforms to Mil Spec AA51145C, Type I, Form B.

#### PHYSICAL DATA

- ◆ Clear liquid.
- ◆ Specific Gravity: 1.355 @ 60 °F
- ◆ Weight per gallon: 11.29 lbs
- ◆ Shelf life: At least 1 year in unopened original container stored at room temperature.

#### APPLICATION

- ◆ Use with most tin/lead alloys.
- ◆ Residue is slightly corrosive - remove with hot water.
- ◆ May also be used with silver bearing solders for soldering stainless steel

#### RESIDUE

- ◆ Residue must be removed with hot water rinse

#### PACKAGING

- ◆ 1 pint bottles
- ◆ 1 gallon
- ◆ 55 gallon drum

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