

**FORCE  
INDUSTRIES  
DIVISION**

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## **PRODUCT INFORMATION**

### **BRAZO**

(523)

#### **General Characteristics and Uses**

*Brazo* is designed for brazing cast and malleable iron and steel, for torch welding brass, bronze and copper.

#### **Physical Data**

- Specific gravity: 1.625 g/ml
- Melting point: 850 °F, fully fluid at 950 °F
- AWS Brazing Classification: Type B
- Shelf life: 1 year in unopened container

#### **Application**

- Working temperature = 1300 – 1800 °F
- Good results obtained using RB Cu Zn-D
- Flux can be applied by dipping the heated rod into the powder

#### **Residue**

- Glassy residue can be removed with water; quench while the joint is hot

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