

**FORCE  
INDUSTRIES  
DIVISION**

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## **PRODUCT INFORMATION**

### **AMCO 4363**

(528)

#### **General Characteristics and Uses**

*Amco 4363* is a non-corrosive, mildly activated flux designed for the electronic and cable industry. Widely used for stranded copper, insulated cable and lead connectors in the battery industry. Eliminates capillary action, a leading cause of premature connector failure.

#### **Physical Data**

- Appearance: Light brown paste
- Specific gravity: 0.88 @ 70 °F
- Weight/gallon: 7.32 lbs.
- Mildly active on all copper alloys

#### **Performance Criteria**

- Has excellent wetting properties
- Minimal residue, removed with alcohol
- Optimal temperature range – 350F – 475F with soft solder
- Non-corrosive

#### **Storage and Handling**

- Shelf life: 1 year in unopened container stored at room temperature

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