

**FORCE  
INDUSTRIES  
DIVISION**

American Solder & Flux Co., Inc. • 28 Industrial Boulevard • Paoli, PA 19301-0947 • (610) 647-3575 • FAX (610) 647-2375

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## **PRODUCT INFORMATION**

### **AMCO 95/5 Solder**

(543)

#### **GENERAL CHARACTERISTICS AND USES**

95/5 is a solder in paste form containing a zinc chloride base flux and 95/5 Sn/Sb) powdered alloy. It is used to join tubes and fittings

#### **PHYSICAL DATA**

- Smooth uniform gray paste
- Specific gravity: 3.54 @ 70 F
- Shelf Life
- Contains 75% metal

#### **APPLICATION**

- Operating range 482-490 F

#### **RESIDUE**

- Residue may be easily removed with a damp cloth

#### **PACKAGING**

- 1 lb. plastic jar

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