

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

**Amco 3934
Code: 615**

GENERAL CHARACTERISTIC AND USES

Amco 3934 is a blend of flux and solder consisting of zinc chloride based flux and 63/37 tin-lead powdered alloy. It is excellent for joining copper based tubes and fittings. It may also be used for tinning and joining ferrous metals such as cold rolled steel.

PHYSICAL DATA

- < Smooth, uniform gray paste
- < Specific gravity: 3.44 @ 70 F
- < Contains 70% metal
- < Shelf Life: At least 1 year

APPLICATION

- < Operating range 360-370 F

RESIDUE

- < Residue may be easily removed with a damp cloth
- < Use a brush to apply the material on the work surface.

PACKAGING

- < 1 lb plastic jars.