

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 4885

(659)

SOLDERING FLUX

GENERAL CHARACTERISTICS AND USES.

AMCO 4885 is a water-based second-generation formulation designed to address the changing needs of today's COS processes. This flux maximizes pot life while maintaining high activity levels to help achieve optimal production goals. It has proven to be very adaptable and provides excellent yields per gallon. Globally accepted on all second generation COS machines.

PHYSICAL DATA

- ◆ Water clear with no characteristic odor.
- ◆ Residue is minimal and non-corrosive w2ith proper application
- ◆ Specific Gravity: 1.18 -1.19 @ 70 °F
- ◆ Weight per gallon: 9.83 – 9.91 lbs/gal
- ◆ Flash Pont: None
- ◆ Shelf Life: At least one year in the unopened original container stored at room temperature

PERFORMANCE CRITERIA

- ◆ Increased pot life
- ◆ Excellent bond with minimal porosity
- ◆ Safe and non toxic

STORAGE AND HANDLING

- ◆ Shelf Life: At least 1 year in unopened container stored at room temperature
- ◆ Freezing does not affect performance, mix and reuse.

PACKAGING

- ◆ 1 gallon jug (4/carton)
- ◆ 5 gallon plastic jug.
- ◆ 55 gallon non returnable drum

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