

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 4981

(689)

ELECTRODE COOLANT/LUBRICATOR FLUID

GENERAL CHARACTERISTICS AND USES

AMCO 4981 is designed for electrode protection during welding operations. It is an emulsion of water and oil and contains a retardant of microbial growth. The material is neither flammable nor corrosive. Performance under actual welding operations may produce volatile products of unknown composition. All components of Amco 4981 are listed in 21 CFR 175-178 as materials that may be in contact with foods and/or indirect food additives.

PHYSICAL DATA

- Appearance: Milky white liquid, no odor.
- Specific Gravity: 0.980 @ 72 °F
- pH: 4-5

PRECAUTION

- Overheating or freezing on storage may induce breakdown of emulsion.

PACKAGING

- 55-gallon non-returnable steel or plastic drums
- 5-gallon plastic jugs

While we believe all information presented herein is accurate and reliable, the data are not to be taken as a guarantee or representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation, and verification.