

# **FORCE INDUSTRIES DIVISION**

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## **PRODUCT INFORMATION**

### **AMCO AA Flux CODE 800**

#### **GENERAL CHARACTERISTICS AND USES**

- AMCO AA Flux is a general purpose welding / brazing flux. The flux protects the molten metal from oxidation, increases the fluidity of the slag and helps dissolve oxides and other impurities. This allows for control of the size and shape of the weld bead.

#### **PHYSICAL DATA**

- Specific Gravity (g/cc): 2.21
- Melting Points (°F): @900
- AWS Brazing Classification: Type B
- Shelf Life: At least one year in unopened container store under room conditions.

#### **APPLICATIONS**

- Working temperature: 1100-1800°F.

#### **RESIDUE**

- Glassy residue can be removed with water. Removal of residue may be accelerated by immersing in water before it has fully cooled from the brazing temperature.

#### **PACKAGING**

- As specified on the factory order

While we believe the data presented herein is accurate and reliable, the data are not to be taken as a guarantee representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation and verification.