

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

AMCO 5157

GENERAL CHARACTERISTICS AND USES.

Amco 5157 is an environmentally designed lubricating formulation for aluminum and steel blanking. It is specifically formulated to meet the Clean Air Act of 1990 by minimizing VOC (Volatile Organic Content) values, without compromising die life, or lubricity.

PHYSICAL DATA

- Appearance: Opaque, white, semi-solid
- Specific Gravity: 0.850 – 0.880 @ 72 °F
- Weight per gallon: 7.2 lbs @ 72 °F
- Flash point: >400 °F TCC, approx.
- FDA Approved: 21 C.F.R., section 178.3910, paragraph (b)
- VOC content: 0.045 lbs./gal.

PERFORMANCE CRITERIA

- Use as is
- When used as pre-lube for tab coil stock, it should be applied to chemically cleaned metal and roller coated to both sides.

PACKAGING

- 55 gallon non-returnable drums

PRECAUTION

- Overheating will discolor the lubricant and reduce the overall effectiveness of the compound.

While we believe all information presented herein is accurate and reliable, the data are not to be taken as a guarantee or representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation, and verification.